

Work Order ID 57148

March 24, 2010 7:06:46 AM



Page 1

Item ID: D206-555-002

Accept



Setup Start



Revision ID:

Item Name: Scuff Plate Fwd RH

Start Date: 3/24/10 Start Qty: 1.00



Required Date: 3/24/10 Req'd Qty: 1.00



Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Draw Nbr	Revision Nbr
----------	--------------

D206-555	Rev C
----------	-------

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

Type Labels as per PPP D206-555-002

0.00

Scu 03/24

AB for BG 10/03/24

150



Small Fab

Small Fab

Small Fab

0.00

Memo

Finish form on bench forming Jig DT 8315-2 | Remove tooling tabs and deburr
-polish

0.00

=7 m-h

10/03/24

(X)

AB 10-03-24

155



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Scu 03/24

(+)



Work Order ID 57148

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Page 2

Item ID: D206-555-002

Accept



Setup Start



Revision ID:

Item Name: Scuff Plate Fwd RH

Stop

Start Date: 3/24/10 Start Qty: 1.00



Cust Item ID:

Required Date: 3/24/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

170

Operation
Description

Receive & Inspect for Damage & Mat'l Certs

Set Up/
Run Hours
0.00Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging



Packaging

Memo

0.00

MF5

185



QC4- 100% Inspect kits for completeness

0.00

3/24/10

QC

Quality Control

Memo

0.00

(X)

200



QC21- Final Inspection - Work Order Release

0.00

10/03/10 JG

QC

Quality Control

Memo

0.00

MF
10-3-24



Picklist Print

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Page 1

Work Order ID: 57148

Parent Item: D206-555-002

Parent Item Name: Scuff Plate Fwd RH



Comments: IPP rev C 99.06.29 returned to electro polish DM
IPP Rev:D Now on Waterjet 07-06-11 JLM

Start Date: 3/24/10

Required Date: 3/24/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Manufactured	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-555-002							Each	10.0000	1.0000			

Scuff Plate Fwd RH



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

MEZZ

10

33108

10

1 B 10-03-24



DESIGN JB	DRAWN BY <i>JB</i>	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>#</i>	DRAWING NO. D206-555	REV. C SHEET 1 OF 7
DATE 06.09.01		TITLE DOOR SILL SCUFF PLATES	SCALE NTS
A	89.06.08	NEW ISSUE	
B	98.10.26	RE-DRAWN ADDED D206-555-011/-012/-045	
C	06.09.01	REVISED FINISH PER NCR 016	

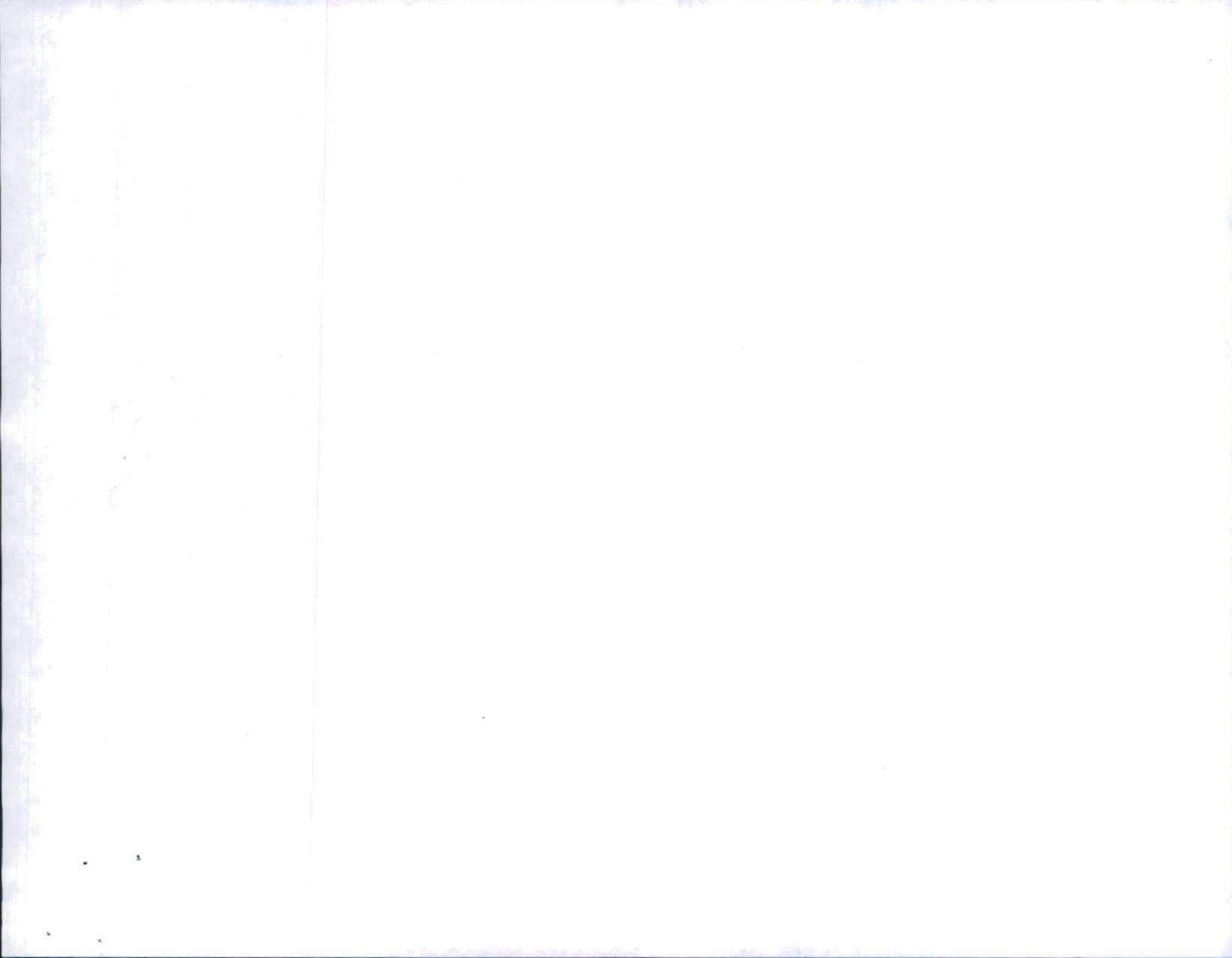
QTY REQUIRED			PART NO.	DESCRIPTION
-041	-043	-045		
X			D206-555-041	SCUFF PLATE KIT 206 A/B
	X		D206-555-043	SCUFF PLATE KIT 206 L/L1/L3
		X	D206-555-045	SCUFF PLATE KIT 206 L/L1/L3, EXECUTIVE INTERIOR
1			D206-555-001	FORWARD LH
1			D206-555-002	FORWARD RH
1			D206-555-003	AFT LH
1			D206-555-004	AFT RH
1			D206-555-005	FORWARD LH
1			D206-555-006	FORWARD RH
1	1		D206-555-007	AFT LH
1	1		D206-555-009	AFT RH
		1	D206-555-011	FORWARD LH
		1	D206-555-012	FORWARD RH

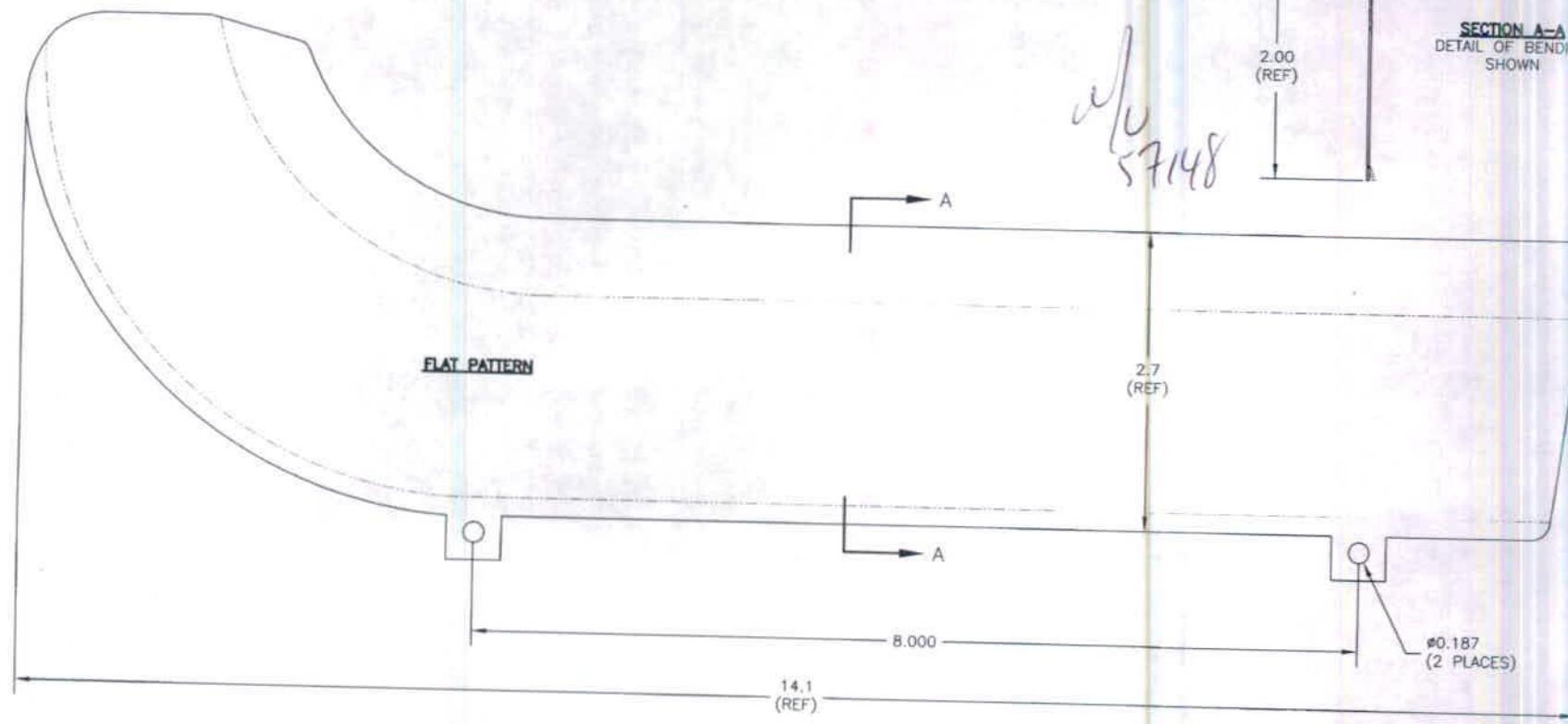
RELEASED
67.11.08 MFD

WJ
S7/88

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D206-555-001 (BEND IN DIRECTION SHOWN IN SECTION A-A)
D206-555-002 (BEND OPPOSITE)

NOTES

- 1) BEND PER M/F TEMPLATE D206-555-T1
- 2) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.020 THICK, PER MIL-S-5019 (ANNEALED) 2B FINISH
(REF. DART SPEC. M304S25GA)
- 3) FINISH: ELECTROCHEMICALLY POLISH PER ASTM B912 (OR EQUIVALENT), HIGH SHINE FINISH, NO SCRATCHES ON SURFACES
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
07/11/08 *MPD*

DESIGN JB	DRAWN BY <i>JB</i>	DART DART AEROSPACE LTD HAWTHORPE, ONTARIO, CANADA
CHECKED <i>PH</i>	APPROVED <i>#</i>	DRAWING NO. D206-555 REV. C SHEET 2 OF 7
DATE 06.09.01	TITLE DOOR SILL SCUFF PLATES	SCALE 1:1

